#### **CASE STUDY:** Energy savings - with added benefits



Building Kona Community Hospital

Location Kealakakua, Hawaii, USA

Window Film R-20 SR PS4 (Silver)

Type Solar Control Film

### SITUATION

Faced with rapidly rising energy costs, Kona Community Hospital turned to NORESCO, a leading Energy Services Company (ESCO), to help them identify a solution. Because of its limited budget, the hospital needed something affordable to implement, while also delivering fast payback through resulting energy savings.



## SOLUTION

Following an energy analysis and review of the hospital's glass requirements, NORESCO recommended LLumar reflective solar control window film R-20 SR PS4 for all exterior windows. The project required more than 31,000 square feet of window film. Professional installation was completed quickly without disrupting hospital operations and had impressive results.

# RESULT

In reducing summer solar heat gain by 76%, LLumar solar control window film provided the energy savings required, while also improving occupant comfort and reducing distracting glare. As an added benefit, the reflective silver film enhanced the exterior appearance of the building by hiding previously visible clutter and offering a clean, contemporary look. Due to improved energy efficiency, the project paid for itself in energy savings in less than three years.

ΕΛSTΜΛΝ					LLumo	ar.com										
R-20 SR PS4 (Silver)	0.00	4	Silver Reflective	M	ulti	33,884	32	2,000	120		119	>1(	00%	>2720(>6	)	78
Physical Properties	Film Thickness (inches)		Appearance	Film Structure		Tensile Strength (constructed)		Tensile Strength (average as reported)		Break Strength (peak load)		Elongation at Break		Peel Strength		Puncture Strength
R-20 SR PS4 (Silver)	11	55	34	15	60	64	1.02	0.24	>99	0.80	0.21	79	0.71	76	2	83
Solar Series	Solar safety films are durable products available in a variety of clear, neutral, and reflective offerings with a range of solar control options. These thicker films meet the most stringent standards for burglary resistance, blast mitigation, wind-borne debris, and basic safety glazing.															
Clear Glass	83	8	9	90	8	8	1.03	1.00	29	0.84	0.86	14	1.05	-	-	-
Performance Data	% Total Solar Transmittance	% Total Solar Reflectance	% Total Solar Absorptance	% Visible Light Transmittance	% Visible Reflectance (exterior)	% Visible Reflectance (interior)	Winter U-value	Shading Coefficient	% Ultraviolet Ray Protection (wavelengths 280-380nm)	Emissivity	Solar Heat Gain Coefficient	% Total Solar Energy Rejected	Light-to-Solar Heat Gain Ratio (LSG)	% Summer Solar Heat Gain Reduction	% Winter Heat Loss Reduction	% Glare Reduction

#### ISTMAN

The solar performance data reported for LLumar architectural window films was captured using the National Fenestration Rating Council's (NFRC) standard guidelines for window film solar performance measurement as measured on single pane, 1/8 inch (3 mm), clear glass. Reported values are taken from representative product samples and are subject to normal manufacturing variances. Actual performance will vary based on a number of factors, including glass type and properties. Films do not eliminate fading - they reduce it. UV rays and heat are contributing factors to fading, but other factors exist. For further information, see LLumar.com/download-library. © 2016 Eastman Chemical Company. LLumar® and the LLumar® logo are trademarks of Eastman Chemical Company or one of its wholly owned subsidiaries. As used herein, ® denotes registered trademark status in the U.S. only. (06/16) L1509